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Please replace the paragraphs beginning on page ~~8~~⁸ line ~~8~~⁷ and ending on page ~~8~~⁸ line 11
with the following amended paragraphs:

4-8-08
TM

Once the under-reaming arms 4 9 extend into the open hole below the previous casing the cutting structure will enable the hole to be opened up further to enable the arms 9 to reach their fully expanded position as shown in Figs. 2 and 3.